Tuesday, May 31, 2011 8:58:02 AM

Item ID:

D3492-041

Revision ID:

Plug Assembly Item Name:

Start Date:

5/31/2011

Start Qty: 234.00

Required Date: 5/31/2011

ECN11-568

Approvals:

Reference:

Process Plan:

QC:

Operation

Small Fab

Description

Req'd Qty: 234.00

Date:

Date:

Tooling: SPC (Y/N):

0.00

0.00

Accept

Set Up/

Run Hours

Tool ID

Date:

Date:

Cust Item ID:

Customer:

Tool # Plan Code

Accept Qty

Reject Qty

Run

Setup Start

Stop

Start

Stop

Reject Number

Insp. Stamp

Draw Nbr

Work Center ID

Sequence ID/

Revision Nbr

D3492

130

Small Fab

Small Fab

Memo

PULL FROM STOCK:

ALL D3492-041 (SEE LIST ATTACHED) SCRAP/DESTROY PER ECN11-568

190

QC21- Final Inspection - Work Order Release

0.00

Quality Control

QC

Memo

0.00

- CLIIIOGEOI

Picklist Print

Tuesday, May 31, 2011 8:57:58 AM

Work Order ID: 70186

Parent Item:

D3492-041

Parent Item Name: Plug Assembly



Start Date: 5/31/2011

Required Date: 5/31/2011

Start Qty: 234.00

Required Qty: 234.00

Comments:

IPP rev A 06.03.03 New Issue

EC IPP Rev:B 06-08-28 As per Rev B JLM

IPP Rev:C 07-12-06 Rev C dwg

DD verified by:EC

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch

Primary Item Location

Last Location Route Seq ID Unit of Qty on Measure Hand

Qty per Kit Total Qty

Qty Issued Date Status Issued

D3492-041

Manufactured

No

Each

0.0000

Plug Assembly

Tuesday, May 31, 2011 8:35:37 AM

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3492-041 Plug Assembly	Main Warehouse FP013	68250	5/9/2011	120.0000	QC21		
	Main Warehouse FP-B	63994	5/9/2011	4.0000	qc21		
	Main Warehouse FP-B	66937	5/16/2011	32.0000	QC21		
	Main Warehouse FP-B	68510	5/25/2011	78.0000	QC21		
			Total:	234.0000		ł	

2016

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

duct No.: D350-636 duct Name: Skidfube Checked By. General Manager AppRoval:		1	Job No.:		NG210		DR Yes/No: N Created By: ASS	ADR Date Approved	Bv:	th.t	7_	ECN #: 1	500
duct Name: Skidtube Skidtube	ate: 11.05.30 Job No.:							General N	Manage	r Approv	al:		
tribution Read Resp Initial / Date Distribution Manager / Coord. Y	duct 110						hecked By:	General					
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D3492-XX PLUG (SEE TABLE)--NAS1611 O-RING (SEE TABLE)

D3492-XXX PLUG PARTS LIST

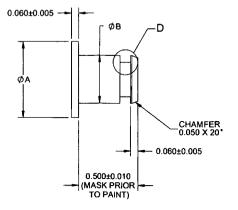
QTY -041	QTY -043	QTY -045	QTY -047	-049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
Х							D3492-041	PLUG ASSEMBLY
	Х						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			Х				D3492-047	PLUG ASSEMBLY
				Х			D3492-049	PLUG ASSEMBLY
					Х		D3492-051	PLUG ASSEMBLY
						Х	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					1		D3492-11	PLUG
						1	D3492-13	PLUG
		1					NAS1611-005	O-RING
			1				NAS1611-007	O-RING
1							NAS1611-010	O-RING
						1	NAS1611-012	O-RING
	1						NAS1611-013	O-RING
					1		NAS1611-015	O-RING
				1			NAS1611-016	O-RING

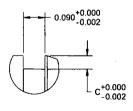
NOTES: 1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX ÖR-PARKER 2-XXX

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
С	ADD -049/-051/-053, CHANGE DRAWING FORMAT	PH	07.1C.05
В	ADD -047; UPDATE DIM A FOR -045	PH	08.05.11
Α	NEW ISSUE	PH	06.01.04
REV.	DESCRIPTION	BY	DATE

DESIGN	PH	DART AERO	SPACE LTD
DRAWN	AS		NTARIO, CANADA
CHECKED	k	DRAWING NO.	REV. D
MFG. APPR.	JEL	D3492	SHEET 1 OF 2
APPROVED	VOK	TITLE	SCALE
DE APPR.		PLUG	2:1
DATE 11.	05.24	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND	DART AEROSPACE LTD

POWDER COAT THESE FACES ONLY PER NOTE 2





DETAIL D

D3492-XX PLUG

D3492-XX PLUG MACHINING DETAILS

P/N	Α	В	С	MATERIAL SPEC	
D3492-1	0.625	0.394	0.050	M6061T6R0.625	<u> </u>
D3492-3	0.750	0.582	0.045	M6061T6R0.750	
D3492-5	0.375	0.188	0.045	M6061T6R0.375	
D3492-7	0.500	0.270	0.045	M6061T6R0.500	
D3492-9	0.938	0.750	0.045	M6061T6R1.000	
D3492-11	0.850	0.664	0.045	M6061T6R0.875	
D3492-13	0.750	0.510	0.045	M6061T6R0.750	\neg

D

С

DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. D D3492 MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE **PLUG** DE APPR. 4:1 COPYRIGHT © 2007 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND COMPRESHING AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT
NOT TO BE USED FOR MAY PURPOSE OR COMPLED OR COMMUNICATED TO MAY DIFFER PERSON WITHOUT DATE 11.05.24

NOTES:
1) MATERIAL: ALUMINUM 5052-H32 OR 6061-T6 OR 1100-0 PER QQ-A-225/7 (5052) OR QQ-A-225/8 (6061) OR QQ-A-225/0 (6061) OR QQ-A-225/1 (1100) (REF. DART MATERIAL SPEC M6061*T6:R0.000)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 61 IDENTIFICATION: NIA

6) IDENTIFICATION: N/A

7) WEIGHT: N/A

3

8

5

7

D